Work Order I Sanuary 5, 2010 9:1													Page 1
Revision ID:	06-642-212 dtube RH				Accept					Setup	Start Stop	! ISSNELL I	
Start Date: 05/6 Required Date: 18/6 Reference:		t Qty: 1.00				Cust Iten Custome							
	rocess Plan: C:	B/	Date://	8-1-05	Tooling: SPC (Y/N):		Date:			Run	Start Stop		
Sequence ID/ Work Center ID		ration ription			Set Up/ Run Hours	Draw Numbe	Draw r Rev.	Plan Code	Accep ¹ Qty	t Rejo		Reject Number	Insp. Stamp
Draw Nbr	Revision 1	Nbr										•	***
N/A	Rev L							_					
DC Document Control	DOC	UMENT CONTR Memo Photocopy		oe labels per PP	0.00 0.00 P206-642-212 <u>CHG</u> 90	006	م ره (۱۵ کور	う					Ph =
110 Packaging Packaging	Pick I	Kit Memo			0.00				10-	7 -	29		
120 	QC4-	100% Inspect ki	ts for completer	ness	0.00	olulus			(P)				

Quality Control

W/0: 5	0: 54911 WORK ORDER CHANGES						,
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
iolorlor	1 34	missing Part in who to Parts List who was never up parter of ADD MUSING Part. ANGEOCHIC M 100973 QLy N Solar	10-22				5 whole
•		-> up Date w/o + Bom. ADD copy of new Bom Por Ref.	R	(0.07.02			Sulvela

Part No: D206-642-212-PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
	T	Description of NC		Corrective Action Section B		Verification	A	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
···										
								ļ		
·										



January 5, 2010 9:17:55 AM

Required Date: 18/01/2010

Item ID:

D206-642-212

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Skidtube RH

05/01/2010

Start Qty: 1.00 Req'd Qty: 1.00

Cust Item ID:

Customer:



Reference:

Approvals:

Process Plan:

QC:

Date:

Tooling:

Date: Date:

Start Run

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Set Up/ **Run Hours**

0.00

SPC (Y/N):

Draw Number

Plan Rev. Code

Accept Qty

Reject Qty

10-2-35

Reject Insp. Number Stamp

Memo

Identify and pactorshipping as per PPP D206-42-212 Location: CPPP Rev:

Date:

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

holo2/05 Af) MF 10-2-4

W/O:		WORK	ORDER CHANGES					*
DATE	STEP	PROCEDURE CHANGE	В	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		van van de						
					.			
Part No):	PAR #: Fault Category:	NCR:	Yes	No DQ	Δ:	Date:	

Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section E	3	Verification	Approval Chief Eng	Approval QC Inspector		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C				
			·							

Picklist Print January 5, 2010 9:17:59 AM

Work Order ID: 54911

Parent Item:

Comments:

D206-642-212

Parent Item Name: Skidtube RH



Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

Required Qty: 1.00

Date

Issued

Component Item ID/ Item Name AN3-41A

Replacement Mfg/ Item ID Purch

Bin Primary Itan Location Last Location

Route Seq ID Unit of Measure Hand

Each

Loc Code

Qty on Regaining Qty Qty o Pick Issued

Status

>		
	Dolt	

Purchased

Purchased

No

Warehouse

120

216.0000 8.0000

Bolt

Location Main Warehouse ST

No

107242 108302 111163 ئر 112431

Loc Qty

155.0000 1.0000

AN4-5A

Bolt

Warehouse Location	Loc Oty	Loc Code
Main Warehouse		
ST	155	
100089	6	
106605	6	
108672	i	
109061	9	
110844	30	
111650	3	
(112933	100	

W/0:54	1911	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/2/2	± 100	Replace with correct Part AN4CSAM 104934 ah +1 Sinon	16-22				Sulve
		upopte w/o + Bom. (See updated Bom Castpage)					Siele

Part No: D206-642-212-PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Verification	Annuavai				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	

January 5, 2010 9:18:00 AM

Work Order ID: 54911

Parent Item:

D206-642-212

Parent Item Name: Skidtube RH

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

Required Qty: 1.00

æ⊕omponent Item ID/ ≱Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Prosery Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-6A		Purchased	No			120	Each	1,567.000	12.0000	54		·

Bolt

Warehouse

No

Purchased

Loc Qty Loc Code Location Main Warehouse 1567 112314 167 112641 100 112720 112829 100 300 112933 300 113149 600 120 Each 163.0000 4,0000

	AN3-11A
5	
<i>\\</i>	Bolt

Warehouse Location	Loc Qty	<u>Loc Code</u>	
Main Warehouse			
ST	163		
109061	1		
109545	1		
110363	6		
110985	1		
112243	4		
112314	100		***************************************
113149	50		4

W/O:	-	The state of the s	WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAI	NGE	В	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
									-					
									1					
Part No:PA		PAR #:	Fault Cate	gory:	NCR: Y	NCR: Yes No DQA: Date:								
			Disposition: QA											
NCR:			WORK ORDI	ER NON-CONFORM	IANCE (N	ICR)								
DATE	STEP	Description of NC	Corrective Action Section B			0		cation	Approval Chief Eng	Approval QC Inspector				
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	n Sign & Date		Section C							
					1									
·														

January 5, 2010 9:18:00 AM

Work Order ID: 54911

Parent Item:

D206-642-212

Parent Item Name:

Skidtube RH

Comments:

Start Date: 05/01/2010 Start Qty: 1.00

Required Date: 18/01/2010

Required Qty: 1.00

Composite Item ID/	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	& Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issue	Date Issued	Status
ans-7a		Purchased	No	- ·		120	Each	174.0000	4.0000	50		

Bolt

Warehouse	<u>Lo</u>	c Oty	Loc Code	
Location				
Main Warehouse				
ST		157		
110625		7		
113149		100		
H3226		50		
Main Warehouse				
t		17		
112829		17		
	120	Each	81.0000	2.0000

AN6-44A

No

Purchased

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	81	
(10372	81	2

W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		,										
Part No	:	PAR #:	Fault Category:			NCR: Yes	No DC)A:	Date: _			
Resolution:		Disposition:			QA: N/C (Closed: _		Date: _				
NCR:		V	VORK OR	DER NON-CONFO	RMAN	CE (NC	R)					
		Description of NC	Corrective Action Se		Section E		Verif	ication	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	otion	Sign & Section C	Approval Chief Eng	QC Inspector				
							ļ					
	l .	1	ŀ	1		1			1			

Picklist Print

January 5, 2010 9:18:00 AM

Work Order ID: 54911

Parent Item:

Comments:

D206-642-212

Parent Item Name: Skidtube RH



Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

Required Qty: 1.00

Component Ite Item Name

Replacement Mfg/ Item ID Purch Bin Primary Item Location

Last #" Locatein

Route Seq ID Unit of Measure Hand

Qty on

Remaining Qty To Pick Issued

Date 🦄 Issued

Status

Page 4

AN960JD10

Purchased

120

Each

1,128.000 8.0000

1145/149003631 Os, 617

Warehouse	Loc Qty	Loc Code	10-2-		
Location					
Main Warehouse					
ST	1128				
105442	8				
109059	2				
109840	23				
110139	2				
110985	202				
111279	5				
111668	48				
112314	78				
112369	22				
113149	738				

W/O:			WO	RK ORDER CHANGI	ES					,	
DATE	STEP	PRO	OCEDURE CHAN	IGE		Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
								,			
Part No:		PAR #:	Fault Categ	ory:	NCR: Yes No DQA: Date:						
Resolution:			Disposition	:	QA: N	I/C Clo	sed:		Date:		
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)					
DATE	CTED	Description of NC	<u> </u>	Corrective Action Section			Verific		Approval Chief Eng	Approval	
DATE	SIEP	STEP Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date				QC Inspector	
:											
						10					

14

28

407

112314

112828

113149

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
									1					
•														
									ļ					
								- Jane	-					
	<u>'</u>													
Part No	:	PAR #:	Fault Cated	iorv:	NCR: Yes	s No I	DQA:	Date:						
Resolution:														
		· · · · · · · · · · · · · · · · · · ·		R NON-CONFORMA										
NCR:														
DATE	STEP	Description of NC		Corrective Action Section	n B Sigr		rification	Approval	Approval					
	J	Section A	Initial Chief Eng	Action Description Chief Eng	Dat		Section C	Chief Eng	QC Inspector					
							!							
	<u> </u>													
														

January 5, 2010 9:18:00 AM

Work Order 10: 54911

Parent Stem:

D206-642-212

Parent Item Name: Skidtube RH

Commouts:

Component	electro	ID/ ∰	Replacement	ľ
Item Name			Item ID	1

Mfg/ Purch Bin Primary Item Location

No

No

Last Location

Rosse SeriD

120

Unit of Measure Hand

Each

Qty on

687.0000 -4.0000

Remaining Qty To Pick

Start Date: 05/01/2010 Start Qty: 1.00

> Qty Issued

Regarded Oty: 1.00

Required State: 18/01/2010

AN9601D616

Washer

Purckased

Manufactured

Code

Warehouse	Loc Qty	<u>.</u>	Loc
Location			
Main Warehouse			
ST	68	37	
112314		3	
(1282K)	38	34	
113149	30	00	
	120	Each	2.0

0000 1.0000

Loc Code

Replacement Skidtube

D206-642-241

Warehouse	Loc Qty
Location	
Main Warehouse	
FG	2
33211	1
33342	I

W/O·

W/O:		WORK ORDER CHAN	IGES	_				
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No):	PAR #: Fault Category:	NC	R: Yes	No DQ	A:	Date: _	1

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section 6	3	Verification	Approval	Approval
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspecto	
				Market and the second				
						}		
.,,,				V-1				
	ate & initial a							

Status

January 5, 2010 9:18:00 AM

Work Order ID: 54911

Parent Item:

D206-642-212

Parent Item Name: Skidtube RH

Component Item ID/

Comments:

Item Name

Replacement Mfg/ **Eltem ID** Purch

Manufactured

Manufactured

Bin Primary Item Location

Last Location

· Soute : Seq ID

120

Unit of Measure Hand

Each

Oty on

35.0000 1.0000

Remaining Qty To Pick Issued

Start Date: 05/01/2010

Start Qty: 1.00

Required Date: 18/01/2010

Required Qty: 1.00

D206-651-041

206A/B GHW

Loc Code Loc Qty Warehouse Location Main Warehouse FG 35 37451 2

19

43839 46160

120

417.0000 16.0000 Each

D2652

Bushing

Warehouse	Loc Qty	Loc Code	
Location			
OFFSHORE			
FG	44		
31985	44		
Main Warehouse			
ST	111		
53741	111		
Main Warehouse			
ST40	262		-17
51531	262		10

W/O:			WORK ORDER	CHANGES				
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
-			9					
Part No	:	PAR #:	Fault Category:	NCR: Y	es No D	QA:	Date: _	
	Resolution	ı:	Disposition:	QA: N/	C Closed: _		Date: _	
NCR:			WORK ORDER NON-CON	IFORMANCE (N	ICR)			
							·	· y···································

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC		Corrective Action Section B	3	Verification	Approval	A
DATE	DATE STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto
· · · · ·								
						,		

January 5, 2010 9:18:00 AM

"Work Order ID: 54911

Parent Item:

D206-642-212

Parent Item Name: Skidtube RH

Comments:



Start Date: 05/01/2010

Required Date: 18/01/2010

Start Oty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item III

Purch

Bin Primary Item Location

No

Last Location

Route "Unit of Seq ID # Measure

Oty on Hand

Remaining Oty To Pick

Issued

Date Issued

D2655

Manufactured

120

Each

32.0000

Loc Code

1.0000

Ring

		<u>Warehouse</u>
		Location
		Main Warehouse
		ST
		44295
		45738
Manufactured	No	

32 16 16 120 Each

Loc Qty

2.0000 12.0000



D2665-2

Saddle, RH Fwd Aft Out 206

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	6		-
(46098)	6		0
Main Warehouse			
ST435	6		
52846	6		

Dart	Aeros	space	Ltd
------	--------------	-------	-----

w/o: 5	4911	WORK ORDER CHANGES		 -			4
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
ıolzlz	也100	wrong part7 Replace with correct Part D3413-1 B 5158 Qh +1 5/09					Sidner
		uport w/0+ Bom. (See updated Forn Part page)			·		Sololor

Part No: <u>D206-642-212</u> PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section E	3	Verification	Annuaral	Ammanal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
								-

January 5, 2010 9:18:00 AM

Work Order ID: 54911

Parent Item:

D206-642-212

Parent Item Name:

Component Item ID/

Skidtube RH

Comments:

Item Name

Replacement	1
Item ID	i

派受/ **%rch**

Manufactured

Manufactured

Bin Primary Item Location

No

No

Last Location Route Seq ID

120

Unit of Qty on Measure

Each

Hand 12.0000

Loc Code

Remaining **Qty To Pick**

2.0000

Start Qty: 1.00

Start Date: 05/01/2010

Qty Issued Date Issued

Required Qty: 1.00

Required Date: 18/01/2010

Status

D2666-2

Saddlle, RH Fwd Aft In 206

Warehouse Location

Main Warehouse

12 6 120 Each

Loc Qty

603.0000 10.0000

D2712

Set Screw

Warehouse	Loc Qty	Loc Code	
 -	Luc Qty	<u>not cout</u>	
<u>Location</u>			
OFFSHORE			
FG	50		
29962	50		
Main Warehouse			
ST	553		
16400	20		
43810	11		
47603	6		
4 <u>82</u> 35	16		
50415	500		10

Dart	Aeros	pace	Ltd
-------------	--------------	------	-----

W/O:

DATE	STEP		PR	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

,										
Part No):		PAR #:	Fault Category:	NCF	l: Yes	No DQ	\ :	Date:	
	F	Resolution:		Disposition:	QA:	N/C C	Closed:		Date:	

WORK ORDER CHANGES

NCR:	R: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Ammanal	A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto	
		1 The Control of the							

January 5, 2010 9:18:00 AM

Work Order ID: 54911

Parent Item:

D206-642-212

Parent Item Name:

Skidtube RH

Comments:

1

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 1.00

2.0000

Required Qty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Manufactured

Manufactured

Item Location

No

Last Location Route Seq ID

120

Unit of Measure

Each

Qtyson Harit

66.0000

Loc Code

Remaining **Qty To Pick**

Qty Issued Date Status Issued

D2884

Saddle Spacer

Warehouse Location

OFFSHORE FG

29453

Main Warehouse

52302

10 10

Loc Qty

56

56 120 Each

87.0000 2.0000

D2885 Saddle Spacer

Warehouse	Loc Qty	Loc Code	
Location	<u> </u>		
OFFSHORE			
FG	10		
29199	10		
Main Warehouse			
ST	77		
37443	5		
52303	72	•	<i>S</i>

Dart	Aeros	pace	Ltd
------	--------------	------	-----

N/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
			·					
							<u> </u>	

Part No: _		PAR #:	Fault Category:		NCR: Yes No	DQA:	Date:	
	Resolution:		Disposition:		QA: N/C Closed	d:	Date:	
NOD.		wa	ORK ORDER NON-	CONFORMA	NCE (NCB)			

NCR: WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC	Verification	Approval	Approval			
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
	•						
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Action Description Sign & Verification Section C Chief Eng



4

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	4161		
102552	6		
104248	6		
110 <u>507</u>	184		
111827	2965		R
113422	1000		
15924	0		

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
			!									
							•					
Part No	•	PAR #· Fault Category:	NCB: Vas	No DO	۸.	Date:	1					

Part No:	_ PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
	0755	Description of NC	intion of NC Corrective Action Section B				Approval	A
DATE	STEP	STEP Section A Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	Approval QC Inspector	
								ľ

Picklist Print

January 5, 2010 9:18:00 AM

Bin Primar

Item Location

Page 12

Work Order ID: 54911

Parent Item:

D206-642-212

Parent Item Name: Skidtube RH

Comments:

Cocasonent Item	ID/	Replacemen
ter Name		Item ID

nt Mfg/ Purch

Purchased



Last

Location

Start Date: 05/01/2010

Start Qty: 1.00

Required Date: 18/01/2010

Required Qty: 1.00

Qty To Pick ued

Remaining

Date Status Issued

MSZ1042L6

Route

Seq ID

120

484.0000 2.0000

Oty on

Hand

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	484		
105077	22		
110002	5		
411548	8		
(111578)	400		<u> </u>
112492	49		

Unit of

Each

Measure

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
---------------------------	------	-------	------	-----

W/O:		WORK ORDER C	WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
					N.								
<u> </u>													
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:							

Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____

NCR:	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector	
								;	
	-								
						<u> </u>			
							:		
:									

REFERENCE ONLY

DART AEROSPACE USA, INC.



D206-642 Page 21 of 34

4.3 206A/B HIGH GEAR SKIDTUBES

X	Item	Qty -211	Qty -212	Qty -213	Qty -214	Qty -241	Qty -247	Part Number	Description
X		Х						D206-642-211	SKIDTUBE INSTALLATION, LH
X			X				L	D206-642-212	SKIDTUBE INSTALLATION, RH
1				X	l			D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
1	ldot						<u> </u>		
1		11	<u>(1</u>	1	1	X	ļ		
1							X		
2A 18 D2551-1		1	. 1	1	11			D206-651-041	* 206 GHW ADAPTER (3)
2A 18 D2551-1						 -		DOCED 2	CKIDTURE ACCUMULY
18							<u> </u>		
1									
2			<u> </u>				 		
5 2 AN960,D10L *WASHER!* 6 1 1 D2665-1 SADDLE, FWD OUT, LH 6 1 1 D2665-2 SADDLE, FWD OUT, RH 7 1 1 D2666-1 SADDLE, FWD IN, LH 7 1 1 D2666-2 SADDLE, FWD IN, RH 8 1 1 D2665-1 SADDLE, AFT OUT, LH 8 1 1 D2665-2 SADDLE, AFT OUT, LH 8 1 1 D2667-2 SADDLE, AFT OUT, LH 8 1 1 D2667-2 SADDLE, AFT OUT, LH 9 1 D2666-1 SADDLE, AFT OUT, LH 9 1 D2666-1 SADDLE, AFT IN, LH 9 1 D2666-1 SADDLE, AFT IN, LH 9 1 D2666-1 SADDLE, AFT IN, LH 10 8 8 8 8 8 11 D2668-1 SADDLE, AFT IN, LH SADDLE, AFT IN, LH 12 D2668-1 SADDLE, AFT IN, LH </td <td></td> <td></td> <td> </td> <td></td> <td></td> <td></td> <td> </td> <td></td> <td></td>			 				 		
6 1 1 1 1 02665-1 SADDLE, FWD OUT, LH 6 1 1 1 02666-1 SADDLE, FWD OUT, RH 7 1 1 1 02666-1 SADDLE, FWD OUT, RH 1 1 02666-1 SADDLE, FWD IN, LH 2 1 02666-1 SADDLE, FWD IN, LH 3 1 02666-2 SADDLE, FWD IN, RH 8 1 1 02665-1 SADDLE, AFT OUT, LH 9 1 1 02665-1 SADDLE, AFT OUT, LH 9 1 1 02667-1 SADDLE, AFT OUT, LH 9 1 1 02667-1 SADDLE, AFT OUT, LH 9 1 1 02667-1 SADDLE, AFT OUT, LH 9 1 1 02667-2 SADDLE, AFT OUT, LH 9 1 1 02668-2 SADDLE, AFT OUT, LH 9 1 1 02668-1 SADDLE, AFT IN, LH 9 1 1 02668-1 SADDLE, AFT IN, LH 9 1 1 02668-1 SADDLE, AFT IN, LH 10 10 8 8 8 8 8 8 VAN3-41A BOLT 11 16 16 16 16 02668-2 SADDLE, AFT IN, RH 11 16 16 16 16 02668-2 SADDLE, AFT IN, RH 12A 8 8 8 8 8 8 AASSOLD ASSOLD A			 				t		
6	-			-			 	ANSOUSETOL	WAGHER
6	6	1		1				D2665-1	SADDLE, FWD OUT, LH
1	6		: 1		1			D2665-2	
8	7	1		1					
B	· 7		1		1			.D2666-2-	
B		1						D2665-1	
B	8		. 1					D2665-2	SADDLE, AFT OUT, RH
9				11			l	D2667-1	SADDLE, AFT OUT, LH
9					1		<u> </u>		
9		11							
9			<u> </u>	ļ			ļ		
10				1	<u> </u>		<u> </u>		
11				ļ			ļ		
12A							ļ		
128 8							ļ		
13							<u> </u>		
14							ļ		
14A							ļ		1 = 5.5
148		4	4				ļ		
15							ļ		
16			· .				 		
17							 -		
18							 		
20A							}		
21A	'0	14	12	12	14		 	MISZ 1042-4	NOT (OR MS21042L4)
21A	20A -	, ,	-			4		D3537-1	WEARPAD (REPLACES D2648-3)
1	21A				,			D3537-3	
23A	22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
1	22B	_==				1	1		
24A 1 1 D3535-33 WEARSHOE (REPLACES D2656-33) 24B	23A	-				1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
24B 1 1 D3536-33 GASKET 26A 44 MS27039C1-08 SCREW 26B 44 AN960C10L WASHER 26C 44 ALS7-1032-130 *INSERT (*) (or AKS4-1032-130, ALS4-1032-130, ALS4-1032-130, AELS-1032-130) 28 2 2 2 29A 2 2 2 2 MS21042-6 NUT (OR MS21042L6) 29B 4 4 4 AN960JD616 WASHER 34 1 1 1 AN4C5A BOLT 35 1 1 1 AN960C416 WASHER 36 1 1 1 D3413-1 RING (REPLACES D2655) 37 10 10 5 5 D2712 SET SCREW 38 2 2 2 2 D2884 SADDLE SPACER					:				
26A 44 MS27039C1-08 SCREW 26B 44 AN960C10L WASHER 26C 44 ALS7-1032-130 *INSERT (*) (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) *INSERT (*) 28 2 2 2 29A 2 2 2 29B 4 4 4 34 1 1 1 35 1 1 1 36 1 1 1 36 1 1 1 37 10 10 5 5 37 10 10 5 5 38 2 2 2 2 2 2 2 2									
26B 44 AN960C10L WASHER 26C 44 ALS7-1032-130 *INSERT (*) 28 2 2 2 2 29A 2 2 2 2 29B 4 4 4 4 34 1 1 1 1 35 1 1 1 1 36 1 1 1 1 37 10 10 5 5 38 2 2 2 2 28 2 2 2 2 36 1 1 1 1 AN960JB616 WASHER NASHER 36 1 1 1 1 BOLT NASHER NASHER BOLT NASHER SET SCREW 36 1 1 1 1 BOLT NASHER NASHER SET SCREW BOLT		tions Branch					1		
26C 44 ALS7-1032-130 *INSERT (*) (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) 28 2 2 2 2 MS2-1042-6 NUT (OR MS21042L6) 29B 4 4 4 4 4 MS2-1042-6 NUT (OR MS21042L6) 34 1 1 1 1 1 AN4C5A BOLT 35 1 1 1 1 1 AN960C416 WASHER 36 1 1 1 1 1 RING (REPLACES D2655) 37 10 10 5 5 D2712 SET SCREW 38 2 2 2 2 D2884 SADDLE SPACER									
Cor AKS4-1032-130, ALS4-1032-130, AELS-1032-130) 28									
28 2 2 2 2 MS21042-6 NUT (OR MS21042L6) 29A 2 2 2 2 MS21042-6 NUT (OR MS21042L6) 29B 4 4 4 4 4 MA960JD616 WASHER 34 1 1 1 1 1 AN4C5A BOLT 35 1 1 1 1 1 MA960C416 WASHER 36 1 1 1 1 1 D3413-1 RING (REPLACES D2655) 37 10 7 10 5 5 D2712 SET SCREW 38 2 2 2 2 D2884 SADDLE SPACER	26C					44		ALS7-1032-130	
29A 2 2 2 MS21042-6 NUT (OR MS21042L6) 29B 4 4 4 4 AN960JD616 WASHER 34 1 1 1 1 AN4C5A BOLT 35 1 1 1 1 AN960C416 WASHER 36 1 1 1 1 BOLT RING (REPLACES D2655) 37 10 10 5 5 D2712 SET SCREW 38 2 2 2 2 D2884 SADDLE SPACER	\vdash					L	<u> </u>	ļ	(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
29A 2 2 2 MS21042-6 NUT (OR MS21042L6) 29B 4 4 4 4 AN960JD616 WASHER 34 1 1 1 1 AN4C5A BOLT 35 1 1 1 1 AN960C416 WASHER 36 1 1 1 1 BOLT RING (REPLACES D2655) 37 10 10 5 5 D2712 SET SCREW 38 2 2 2 2 D2884 SADDLE SPACER	20			-		 	 	ANG 444	POLT
29B 4 4 4 4 AN960JD616 WASHER 34 1 1 1 1 AN4C5A BOLT 35 1 1 1 1 AN960C416 WASHER 36 1 1 1 1 RING (REPLACES D2655) 37 10 10 5 5 D2712 SET SCREW 38 2 2 2 2 D2884 SADDLE SPACER							 		
34 1 1 1 1 AN4C5A BOLT 35 1 1 1 AN960C416 WASHER 36 1 1 1 1 RING (REPLACES D2655) 37 10 10 5 5 D2712 SET SCREW 38 2 2 2 2 D2884 SADDLE SPACER							 		
35	230							TIMBOODDO 10	YANGILER
35	34	1	1	1	1			AN4C5A	BOLT
36 1 1 1 1 D3413-1 RING (REPLACES D2655) 37 10 10 5 5 D2712 SET SCREW 38 2 2 2 D2884 SADDLE SPACER									
37 10 10 5 5 D2712 SET SCREW 38 2 2 2 D2884 SADDLE SPACER									
38 2 2 2 2 D2884 SADDLE SPACER			-					/	
		10			5				
39 2 2 2 D2885 SADDLE SPACER									
	39	2	2	2	2			D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE (2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS (3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

. COPYRIGHT @ 2000 BY DART AEROSPACE USA, INC .

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC

Revision: M

Date: 09.04.03

W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PR	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	Part No: PAR #: _		Fault Cate	gory:				Date: _	
	Re	esolution:	Disposition	າ:	_ QA: N/C C	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	₹)			
DATE	STEP	Description of NC	Corrective Action Section			Sign & Verifica			Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Date		on C	Chief Eng	QC Inspector
								-	
						3			:
¢									

Status•	Item ID Rev	Name			Route Seq ID	Sort	Comments Scrap %	Plan Type		Add Date
7	AN3-41A	Bolt	8.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1	AN4-6A	Bolt	12.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1	AN4C5A	BOLT	1.0000	Each	120	0	0 %	MRP	2/2/2010 10:28	2/2/2010
1	AN5-11A	Bolt	4.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1	AN5-7A	Bolt	4.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1	AN6-44A	Bolt	2.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
J.	AN960C416	washer	1.0000	Each	120	0	0 %	MRP	2/2/2010 10:28	2/2/2010
₹.	AN960JD10	Washer	8.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1.	AN960JD416	Washer	24.0000	Each	120	0	0 %	MRP	2/2/2010 10:28	12/5/2009
J .	AN960JD516	Washer	8.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1.	AN960JD616	Washer	4.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1.	D206-642-241	Replacement Skidtube	1.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1	D206-651-041	206A/B GHW	1.0000	Each	120	0	. 0%	MRP	12/5/2009 8:19 PM	12/5/2009
J.	D2652	Bushing	16.0000	Each	120	0	. 0%	MRP	12/5/2009 8:21 PM	12/5/2009
1	D2665-1	Saddle, LH Fwd Aft Out 206	2.0000	Each	120	0	, 0%	MRP	12/5/2009 8:22 PM	12/5/2009
1	D2666-1	Saddle, LH Fwd Aft In 206	2.0000	Each	120	0	., 0 %	MRP	12/5/2009 8:22 PM	12/5/2009
1	D2712	Set Screw	10.0000	Each	120	0	. 0%	MRP	12/5/2009 8:22 PM	12/5/2009
1	D2884	Saddle Spacer	2.0000	Each	120	0	0 %	MRP	12/5/2009 8:23 PM	12/5/2009
1.	D2885	Saddle Spacer	2.0000	Each	120	0	0 %	MRP	12/5/2009 8:23 PM	12/5/2009
1	D3413-1	Ring	1.0000	Each	120	0	0 %	MRP	2/2/2010 10:28	2/2/2010
1	MS21042L3	Nut	8.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1	MS21042L4	Nut	12.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009
1	MS21042L6	Nut	2.0000	Each	120	0	0 %	MRP	12/5/2009 6:12 PM	12/5/2009

REFERENCE ONLY